



Revised 12-29-25

Part #	Description	Qty
0905.09	Female PTO Adapter	1
1403.09	Washer	2
1411.04	Lock Washer	1
1804.56	Hex Bolt	1
1805.04	Allen Bolt	3

INSTALLATION INSTRUCTIONS

NOTE: USE BLUE THREADLOCKER OR EQUIVALENT ON ALL BOLTS.

1. Attach the female PTO adapter (0905.09) to the pump crankshaft using the (3) Allen Bolts. (1805.04).
2. Before installing pump onto PTO shaft, inspect PTO shaft for wear or damage. NEVER INSTALL THE PUMP ON A WORN OR DAMAGED PTO SHAFT.
3. Slide pump assembly onto PTO shaft and install hex bolt (1804.56) and lock washer (1411.04).

NOTE - There is an access hole in the PTO safety shield provided for this purpose.

WARNING: To prevent serious injury, NEVER operate the pump without the spring clips securely fastened to the tractor

NOTE: To prevent serious injury, PTO drive pumps must NEVER be operated without PTO Safety Shield, (Ref # 7651) installed.