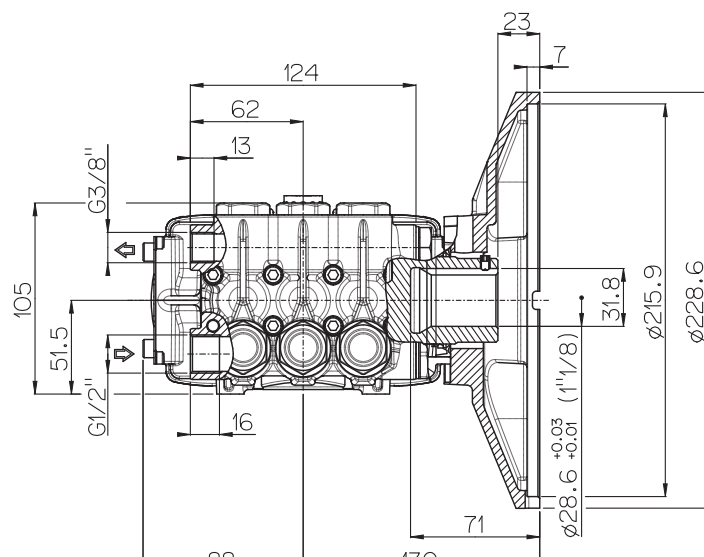
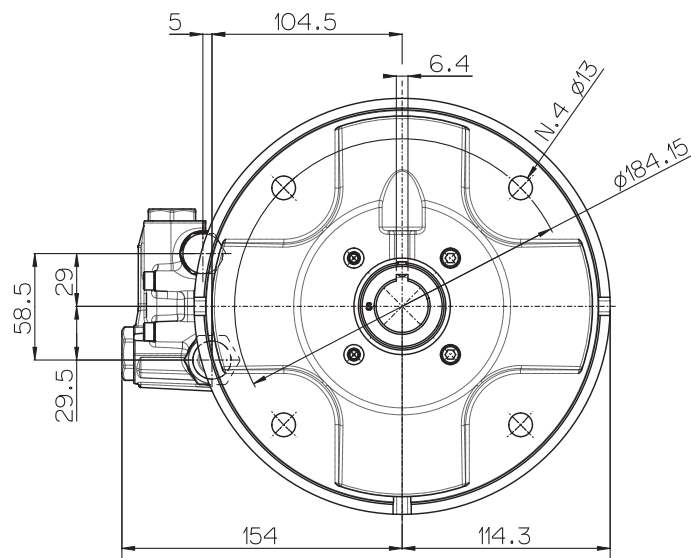




14.3 LBS
11.5 OZ UDOR LUBE

***Dimensional Drawings are
Shown in Millimeters.***

A SERIES PUMPS - 1-1/8" HOLLOW SHAFT w/ 182/184 FLANGE



TORQUE SPECS

Ref.	Description	Ft./lb.	Nm	Loctite®
1	Head Bolts	19	25	-
2	Valve Caps	75	100	243
3	Inlet Cap	75	100	243
4	Outlet Cap	60	80	243
5	Bearing Flange Bolts	19	25	-
6	Rear Cover Bolts	19	25	-
7	Connecting Rod Bolts	9	11	243
8	Plunger Bolts	11	15	270
9	Valve Cover Bolts	-	-	-
10	Oil Drain Plug	19	25	-

