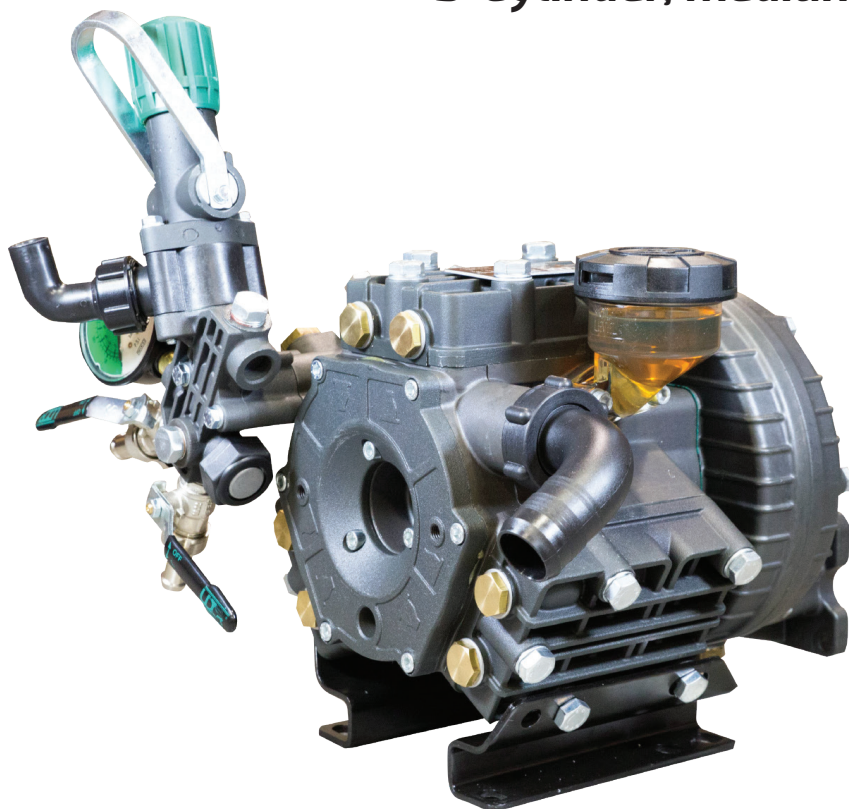


3-Cylinder, Medium-Pressure Diaphragm Pumps



KAPPA 55 3-cylinder, medium pressure diaphragm pumps are internally manifolded with anodized aluminum construction and anodized aluminum and stainless steel liquid handling parts.

KAPPA 55 pumps are excellent choices for various horticultural, agricultural, lawn care, nursery, pest control and turf spraying applications. They are also effectively used for aircraft de-icing, hydrostatic testing and cleaning applications.

Model	GPM	l/min	PSI	bar	RPM	Drive Configuration	Weight
KAPPA 55 VA	15.0	57.0	560	38	550	Universal VA Drive Face. Mounting Rails	37 LBS
KAPPA 55 VAGR3/4	15.0	57.0	350	24	550	Gear Reduction for 3/4" Shaft Gas Engine, 4-6.5 HP	47 LBS
KAPPA 55 VAGR1	15.0	57.0	560	38	550	Gear Reduction for 1" Shaft Gas Engine, 8-20 HP	47 LBS
KAPPA 55 TSFVA	15.0	57.0	560	38	550	Universal VA Drive Face x 25 mm Solid Keyed Shaft	37 LBS

Specifications	KAPPA 55	Description	Part #
Inlet Port	1-1/4" Hose Barb	Diaphragm Kit (GREENTECH)	8700.26
Outlet Ports	(2) 1/2" Hose Barb	Diaphragm Bolt/Washer Kit	6062.48
Bypass	3/4" Hose Barb	Valve Kit	6062.46
Piston Diameter	55mm	Regulator Repair Kit	6062.55
Crankshaft Stroke/Code	15.0mm / T	Complete Repair Kit	8700.26CK
Dimensions	9.5"L x 12.5"W x 10.5"H		

Lubrication: Requires 23 oz. of Udor Lube 40W Premium Pump Oil.
Alternate Oil: 30W non-detergent or 15W-40 non-detergent oil.



8700.26CK	
CODE	QTY
010204	3
030143	3
090369	1
090315	3
110127	6
110141	1
606304	6

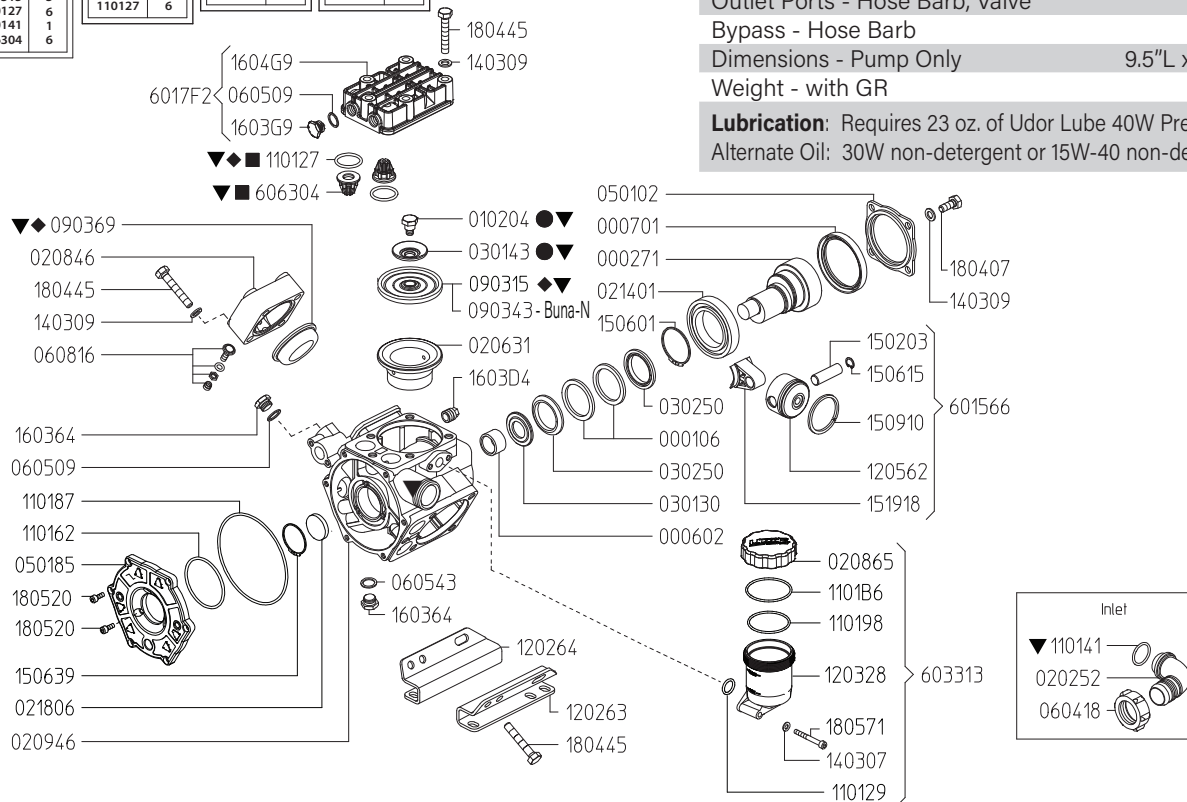
870026 KIT 624	
CODE	QTY
090369	1
090315	3
110127	6

606246 KIT 545	
CODE	QTY
110127	6
606304	6

606248 KIT 547	
CODE	QTY
010204	3
030143	3

Maximum Flow	15.0 GPM / 57 lpm
Maximum Pressure	350 PSI / 24 bar
Maximum RPM	550 RPM
Inlet Port - Hose Barb	1-1/4" HB
Outlet Ports - Hose Barb, Valve	(2) 1/2" HB
Bypass - Hose Barb	3/4" HB
Dimensions - Pump Only	9.5"L x 12.5"W x 10.5"H
Weight - with GR	47 lbs

Lubrication: Requires 23 oz. of Udor Lube 40W Premium Pump Oil.
Alternate Oil: 30W non-detergent or 15W-40 non-detergent oil.



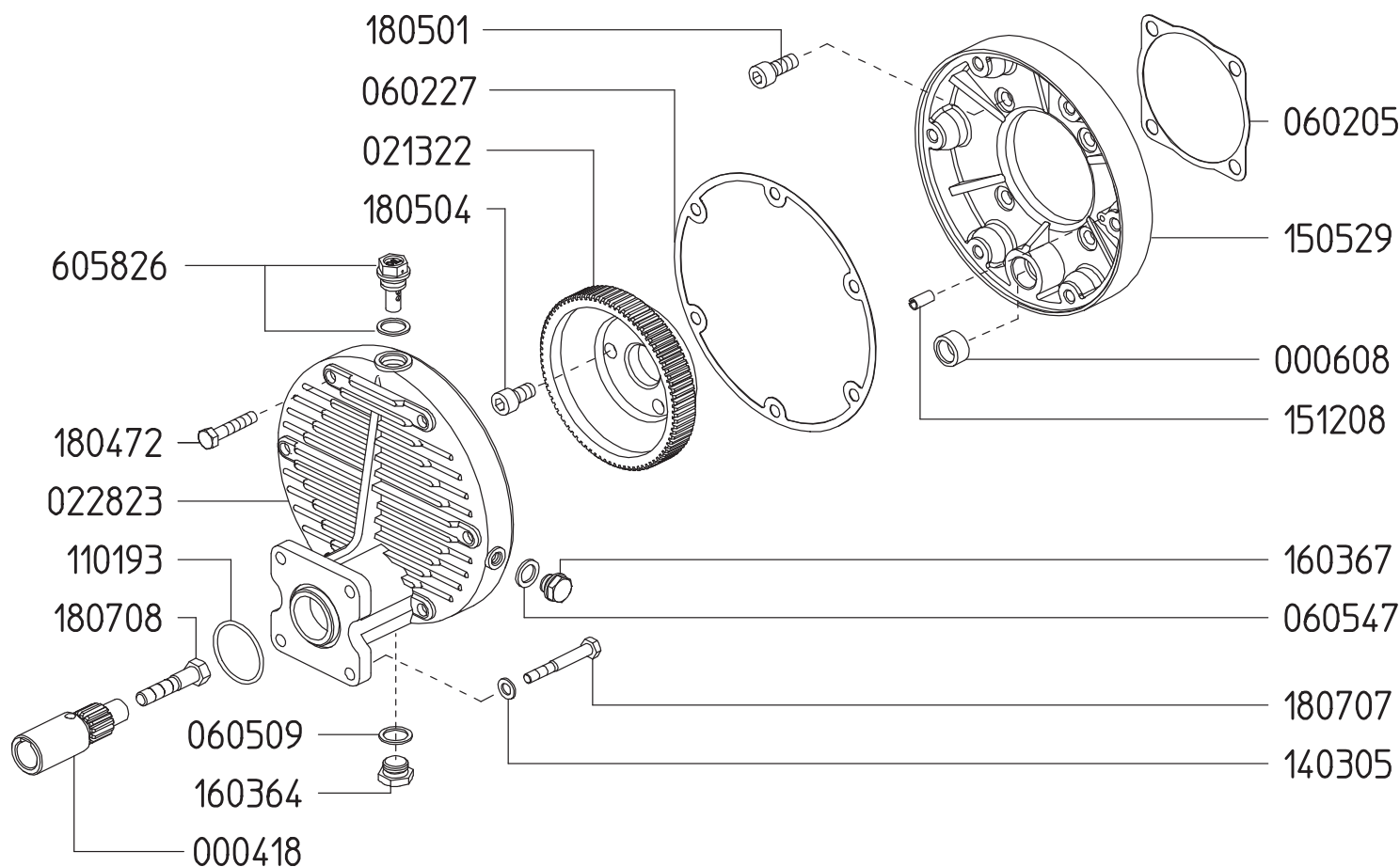
Revised 4-10-2025

Part #	Description	Qty
0001.06	RETAINER RING	2
0002.71	SHAFT - VA	1
0006.02	BUSHING D25	1
0007.01	OIL SEAL D78	1
0102.04	DIAPHRAGM BOLT ■▼	3
0202.52	HOSE BARB D32	1
0206.31	SLEEVE D55	3
0208.46	ACCUMULATOR COVER	1
0208.65	OIL RESERVOIR COVER	1
0209.46	CRANKCASE - TS	1
0214.01	BALL BEARING D60	1
0218.06	CAP D35X7	1
0301.30	BEARING DISC	1
0301.43	DIAPHRAGM DISC ■▼	3
0302.50	ROD SPACER	2
0501.02	FLANGE	1
0501.85	CRANKCASE FLANGE	1
0604.18	BARB NUT M42X2	1
0605.09	GASKET D17	7
0605.43	GASKET D17	1
0608.16	AIR VALVE ASSY	1
0903.69	ACCUMULATOR DIAPHRAGM - GREENTECH ◆▼	1
0903.15	PISTON DIAPHRAGM D90 - GREENTECH ◆▼	3
0903.43	PISTON DIAPHRAGM D90 - BUNA-N	3
1101.27	O-RING - VALVE ●◆▼	6
1101.29	O-RING - OIL RESERVOIR	1
1101.41	O-RING - INLET HOSE BARB ▼	1
1101.62	O-RING - CRANKCASE FLANGE	1
1101.87	O-RING - CRANKCASE FLANGE	1
1101.98	O-RING - OIL RESERVOIR	1
1101.B6	O-RING - OIL RESERVOIR	1

Part #	Description	Qty
1202.63	RIGHT BASE PLATE	1
1202.64	LEFT BASE PLATE	1
1203.28	OIL RESERVOIR	1
1205.62	ALUMINIUM PISTON D55	3
1403.07	WASHER D6.4	2
1403.09	WASHER D10.5	19
1502.03	PIN D15X48	3
1506.01	SNAP RING D60	1
1506.15	SNAP RING D15	3
1506.39	SNAP RING	1
1509.10	PISTON RING D55	3
1519.18	CONNECTING ROD	3
1603.64	PLUG G3/8	2
1603.D4	PLUG G3/8	1
1603.G9	PLUG G3/8	6
1604.G9	HEAD	3
1804.07	HEX BOLT M10X25	4
1804.45	HEX BOLT M10X40	19
1805.20	ALLEN BOLT M6X16	9
1805.71	ALLEN BOLT M6X50	2
6015.66	ROD ASSEMBLY D55	3
6017.F2	HEAD ASSEMBLY	3
6033.13	OIL RESERVOIR ASSEMBLY	1
6063.04	VALVE ASSEMBLY W/O O-RING ●▼	6
6062.46	IN/OUTLET VALVE KIT (KIT 545)	1
6062.48	DIAPHRAGM BOLT/WASHER (KIT 547)	1
8700.26	DIAPHRAGM KIT - GREENTECH (KIT 624)	1
8700.26CK	COMPLETE REPAIR KIT	1

- Parts in 6062.46 (Kit 545).
- Parts in 6062.48 (Kit 547).
- ◆ Parts in 8700.26 (Kit 624).
- ▼ Parts in 8700.26CK (Complete Repair Kit).

**GAS ENGINE GEAR REDUCTION FOR
KAPPA-55, ZETA-40/85/120 DIAPHRAGM PUMPS
on GAS ENGINES with 3/4" SHAFTS
REQUIRES 16 OZ. 90W GEAR LUBE**



Revised 4-10-2025

Part #	Description	Qty	Part #	Description	Qty
000418	GEAR SHAFT - 3/4"	1	1505.29	GEAR CASE - PUMP	1
0006.08	BEARING	1	1512.08	ALIGNMENT PIN	1
0213.22	PUMP GEAR - VA	1	1603.64	OIL PLUG G3/8	1
0228.23	GEAR CASE - ENGINE	1	1603.67	OIL PLUG G1/4	1
0602.05	GASKET	1	1804.72	HEX BOLT M8X50	6
0602.27	GASKET	1	1805.01	ALLEN BOLT M10X25	4
0605.09	GASKET - ALUMINUM	1	1805.04	ALLEN BOLT M10X20	3
0605.47	GASKET - ALUMINUM	1	1807.07	HEX BOLT 5/16 X 1"	4
1101.93	O-RING	1	1807.08	HEX BOLT 5/16 X 2-1/4"	1
1403.05	WASHER	4	6058.26	VENTED OIL CAP	1

6010.24 & 6010.24/LP

Pump Mounted Adjustable Pressure Regulators

606253
KIT 552

Optional ▲

CODE	QTY
090326	1
110104	1
110106	2
110112	2
110141	1
120419	1
150123	1
181001	1

Optional Straight Barb

020225
(Poly)

1950000
(Stainless Steel)

6010.24

Maximum Flow

27.0 GPM / 102 lpm

Maximum Pressure

560 PSI / 38 bar

6010.24/LP

Maximum Flow

27.0 GPM / 102 lpm

Maximum Pressure

350 PSI / 24 bar

Inlet Port - Hose Barb

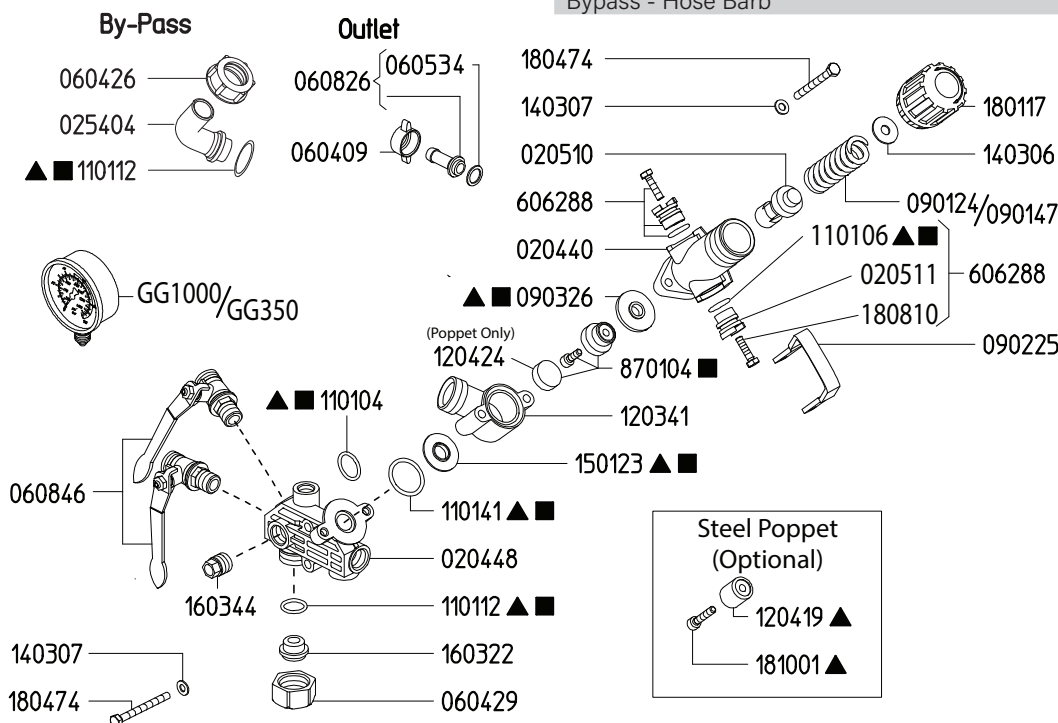
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Outlet Ports - Hose Barb, Valve

(2) 1/2" HB

Bypass - Hose Barb

3/4" HB


606255
KIT 554

■

CODE	QTY
090326	1
110104	1
110106	2
110112	2
110141	1
150123	1
870104	1

Revised 9-24-2024

Part #	Description	Qty
0202.25	BYPASS HOSE BARB - STRAIGHT (OPTIONAL)	1
0204.40	VALVE BODY	1
0204.48	MAIN BODY	1
0205.10	VALVE CYLINDER	1
0205.11	VALVE CYLINDER CAM	2
0254.04	BYPASS HOSE BARB - ELBOW	1
0604.09	DISCHARGE BARB NUT	2
0604.26	BYPASS BARB NUT	1
0604.29	BARB NUT	1
0605.34	GASKET	2
0608.26	1/2" HOSE BARB W/GASKET	2
0608.46	BALL VALVE; LEFT	2
0901.24	HIGH PRESSURE SPRING "6010.24"	1
0901.47	LOW PRESSURE SPRING "6010.24/LP"	1
0902.25	DUMP VALVE LEVER	1
0903.26	DIAPHRAGM ▲■	1
1101.04	O-RING ▲■	1
1101.06	O-RING ▲■	2
1101.12	O-RING ▲■	2
1101.41	O-RING ▲■	1
1203.41	BODY	1

Part #	Description	Qty
1204.19	STEEL POPPET - OPTIONAL ▲	1
1204.24	URETHANE POPPET ONLY	1
1403.06	WASHER	1
1403.07	WASHER	4
1501.23	SEAT ▲■	1
1603.22	PLUG	1
1603.44	PLUG	2
1801.17	ADJUSTMENT KNOB	1
1804.74	BOLT	4
1808.10	BOLT	2
1810.01	STAINLESS STEEL BOLT - OPTIONAL ▲	1
1950.00	BYPASS HOSE BARB - STRAIGHT, SS (OPTIONAL)	1
6062.88	REGULATOR CAM KIT	2
8701.04	URETHANE POPPET ASSEMBLY ■	1
GG1000	HIGH PRESSURE GAUGE - 1000 PSI "6010.24"	1
GG350	LOW PRESSURE GAUGE - 350 PSI "6010.24/LP"	1
6062.53	REPAIR KIT - STEEL POPPET (KIT 552) OPTIONAL	1
6062.55	REPAIR KIT - 6010.24/LP (KIT 554)	1

▲ Parts Included in Repair Kit 6062.53 (KIT 552)

■ Parts Included in Repair Kit 6062.55 (KIT 554)

- Before operating or re-operating the pump, push the manual dump valve lever (0902.25) down, so the pump will start at zero pressure. FAILURE TO DO SO WILL VOID PUMP WARRANTY.
- Turn pressure adjustment knob (1801.17) counterclockwise to relieve spring tension. NOTE: Step 2 applies only to initial start-up, and is not necessary in daily operation of pump.
- Start unit and let run until air is evacuated from system, when only liquid is expelled from the bypass line.
- Return dump valve lever to the UP position. Open spray gun or spray boom and turn the pressure adjustment knob (1801.17) clockwise until desired operating pressure is achieved.

**All Dimensions are WITHOUT
Control Unit or Regulator**

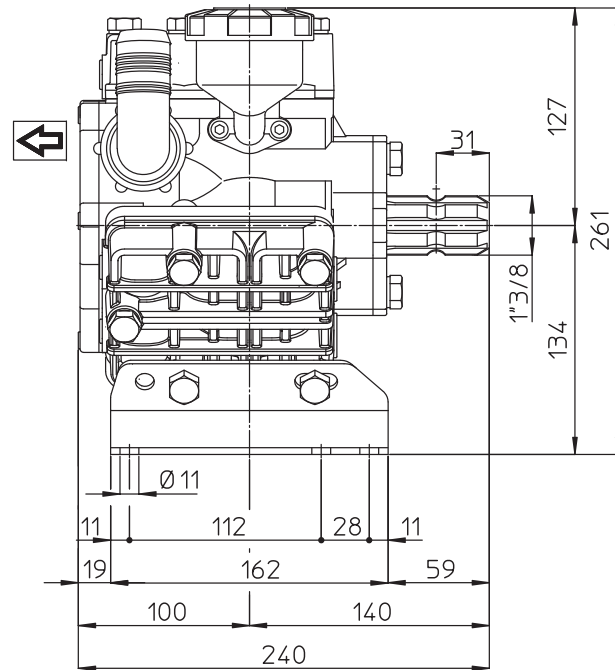
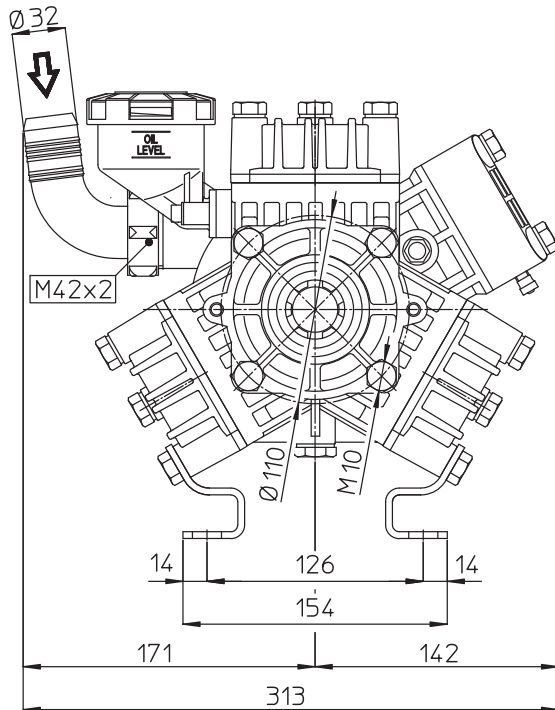
**Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937**

Specifications

KAPPA 55

Inlet Port - Hose Barb	1-1/4"HB
Outlet Ports - Hose Barb	(2) 1/2"HB
Bypass - Hose Barb	3/4" HB
Dimensions	9.5"L x 12.5"W x 10.5"H
Diaphragm Material	GREENTECH (Std) Buna-N (Opt)

Lubrication: Requires 23 oz. of Udor Lube 40W Premium Pump Oil.
Alternate Oil: 30W non-detergent or 15W-40 non-detergent oil.



TORQUE SPECS

Ref.	Description	Ft./lb.	Nm
1	Diaphragm Bolts (Use Loctite 243)	18	25
2	Head Bolts	30	40
3	Pulsation Dampener Bolts	30	40
4	Inlet Flange Bolts	7	10
5	Bearing Flange Bolts	25	34
6	Oil Cup Bolts	6	8
7	Valve Cover Bolts	N/A	N/A

