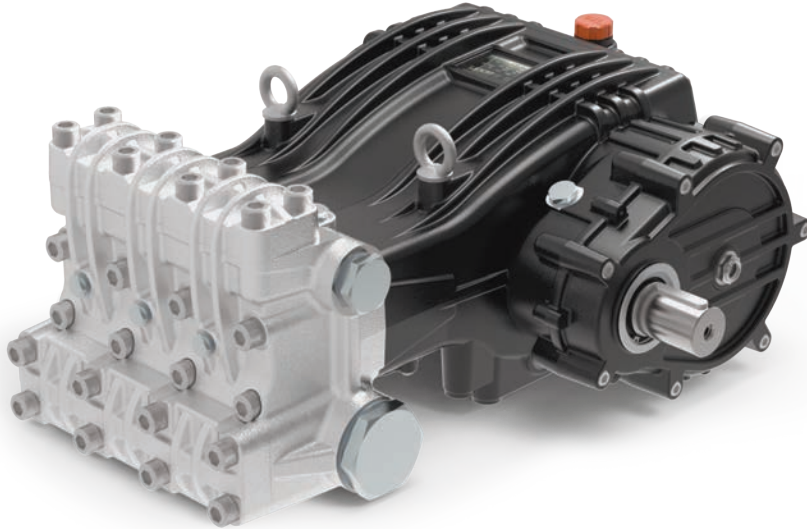


# HXR1-C SERIES

## 1.875:1 Gear Reduction Models

50mm Solid Keyed Shaft  
1500 RPM



- Anodized Aluminum Crank Case
- Nickel-Plated Manifold
- Stainless Steel Check Valves
- Heavy Duty Bronze Connecting Rods
- Heavy Duty Roller Bearings
- 2-1/2" BSP-F Inlet. 1-1/4" BSP-F Outlet
- Max Fluid Temp, 160°F

### HXR Series Plunger Pumps

HXR Series industrial duty plunger pumps are rated at 32.9 to 104.4 GPM and pressures up to 4350 PSI.

Gear reduction models are available in 1500, 1800 or 2200 RPM models with a 50mm solid, keyed shaft.

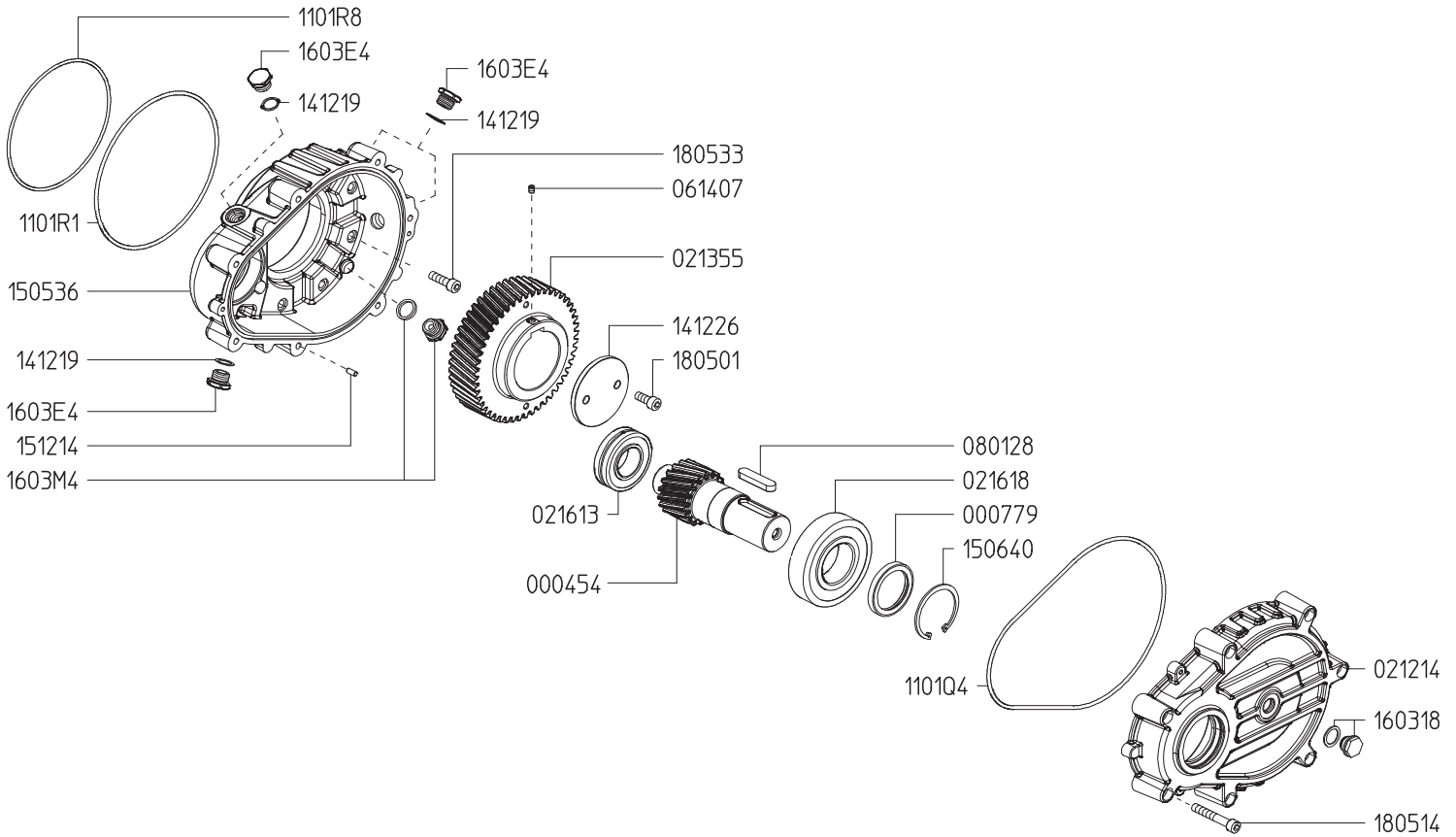
Applications include sewer jetting, hydro-excavation, fire fighting, mining and street cleaning.

	Model	Flow		Pressure		Plunger Dia.	Crankshaft		Power	Seal Kit	Valve Kit	Wt.
		GPM	l/min	PSI	bar		Stroke	Code				
1500 RPM	HXR1-C 135/300 R	32.9	124.5	4350	300	32mm	70.0mm	35	95.8 EBHP	6700.09	6072.03	367.5 lbs
	HXR1-C 160/240 R	42.9	162.5	3480	240	36mm	70.0mm	35	100.0 EBHP	6700.10	6072.03	367.5 lbs
	HXR1-C 210/200 R	54.4	206	2900	200	40mm	70.0mm	35	105.7 EBHP	6700.07	6072.13	367.5 lbs
1.875:1 Gear Ratio	<b>HXR1-C 270/160 R</b>	68.7	260	2320	160	45mm	70.0mm	35	106.8 EBHP	6700.08	6072.13	367.5 lbs
	HXR1-C 330/130 R	86.1	326.0	1885	130	50mm	70.0mm	35	108.7 EBHP	6072.14	6072.13	367.5 lbs
	HXR1-C 400/100 R	104.4	395.1	1450	100	55mm	70.0mm	35	101.3 EBHP	6072.16	6072.13	367.5 lbs





1.875:1 PTO GEAR REDUCTION  
for HXR1-C \_\_\_/\_\_\_ R PUMPS  
REQUIRES 101 OZ. 85W-90 GEAR LUBE



Revised 2-27-2026

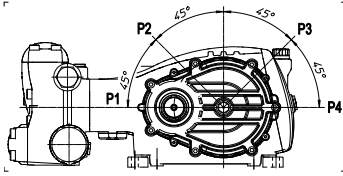
Part #	Description	Qty	Part #	Description	Qty
0004.54	PINION "RH 115"	1	1412.26	WASHER	1
0007.79	SHAFT SEAL D55 VITON	1	1412.19	BONDED SEAL G1/2"	4
0212.14	GEARBOX COVER	1	1505.36	GEARBOX CASE	1
0213.55	GEAR "RH 115"	1	1506.40	SNAP RING D72 UNI7437 ZINC PLATED	1
0216.13	BEARING	1	1512.14	CYLINDRICAL PIN D6,0X14 UNI-EN 28734	2
0216.18	BEARING	1	1603.18	OIL LEVEL SIGHT GLASS PLUG G1/2"	1
0614.07	SOCKET SET SCREW M8X10 UNI5929	1	1603.E4	INOX PLUG G1/2"	4
0801.28	KEY A14X9X60 UNI6604-A	1	1603.M4	MAGNETIC PLUG G1/2"	1
1101.R1	OR D209,15X3,53 RIF 4825	1	1805.01	SOCKET HEAD SCREW M10X25 UNI5931 ZINC PLATED	2
1101.Q4	OR D266,30X3,53 RIF 41050	1	1805.33	SOCKET HEAD SCREW M10X35 UNI5931 ZINC PLATED	8
1101.R8	OR D158,3x3,53 RIF 4625	1	1805.14	SOCKET HEAD SCREW M10X60 UNI5931 ZINC PLATED	7

## HXR SERIES PUMPS - 50mm SOLID SHAFT

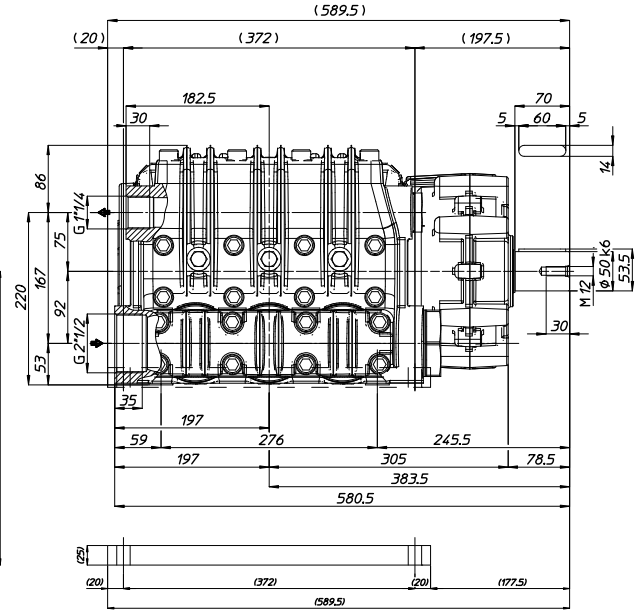
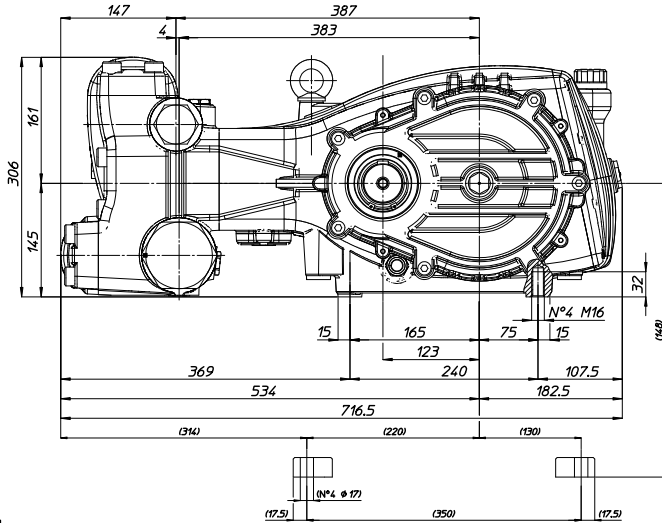
WEIGHT  
LUBRICATION - PUMP  
- GEARBOX

411.5 LBS  
237 OZ 85W-90 OIL  
101 OZ 85W-90 OIL

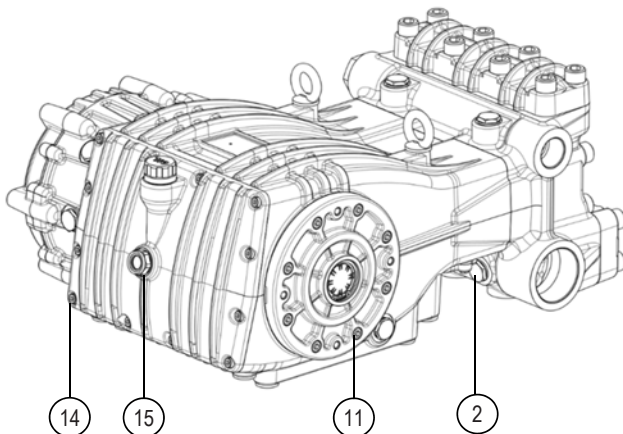
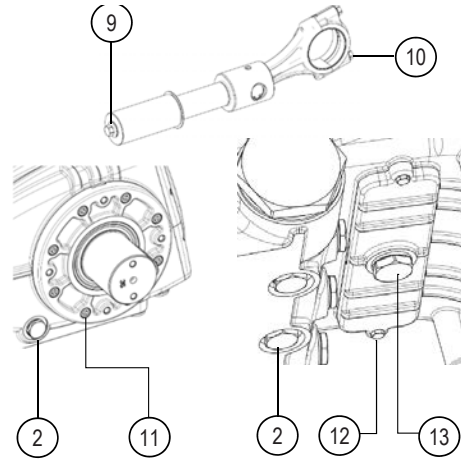
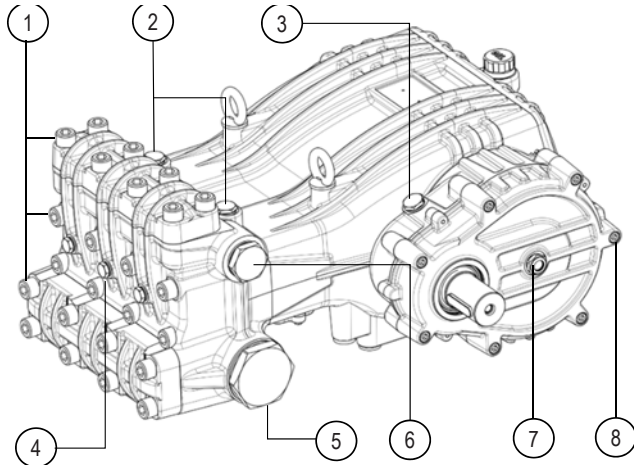
**Dimensional Drawings are  
Shown in Millimeters.  
To Convert to Inches,  
Multiply Dimension x 0.03937**



Depending on specific needs, the Gearbox can be mounted in four different positions P1,P2,P3,P4 as shown in the picture at left.



## TORQUE SPECS



Position	Description	Torque	
1	Head M18 screw	450 Nm	332 ft/lb
	Valve cover M18 screw		
2	Plug G1/2"	100 Nm	74 lb/ft
	Plug G1/2" 74 lb/ft	100 Nm	74 lb/ft
3	Magnetic plug G1/2"	25 Nm	18.4 lb/ft
	Plug G1/4"	50 Nm	37 lb/ft
5	Plug G2"	250 Nm	184.4 lb/ft
	Plug G2"-1/2		
6	Plug G1"-1/4 74 lb/ft	250 Nm	184.4 lb/ft
	Plug G1"	200 Nm	147.5 lb/ft
7	Oil level sight glass G1/2"	25 Nm	18.4 lb/ft
8	Screw M10	50 Nm	37 lb/ft
9	Screw M12	50 Nm	37 lb/ft
10	Screw M10	50 Nm	37 lb/ft
11	Screw M10	50 Nm	37 lb/ft
12	Screw M6	11 Nm	8.1 lb/ft
13	Plug G3/4"	100 Nm	74 lb/ft
14	Screw M8	25 Nm	18.4 lb/ft
15	Oil level sight glass G3/4"	25 Nm	18.4 lb/ft