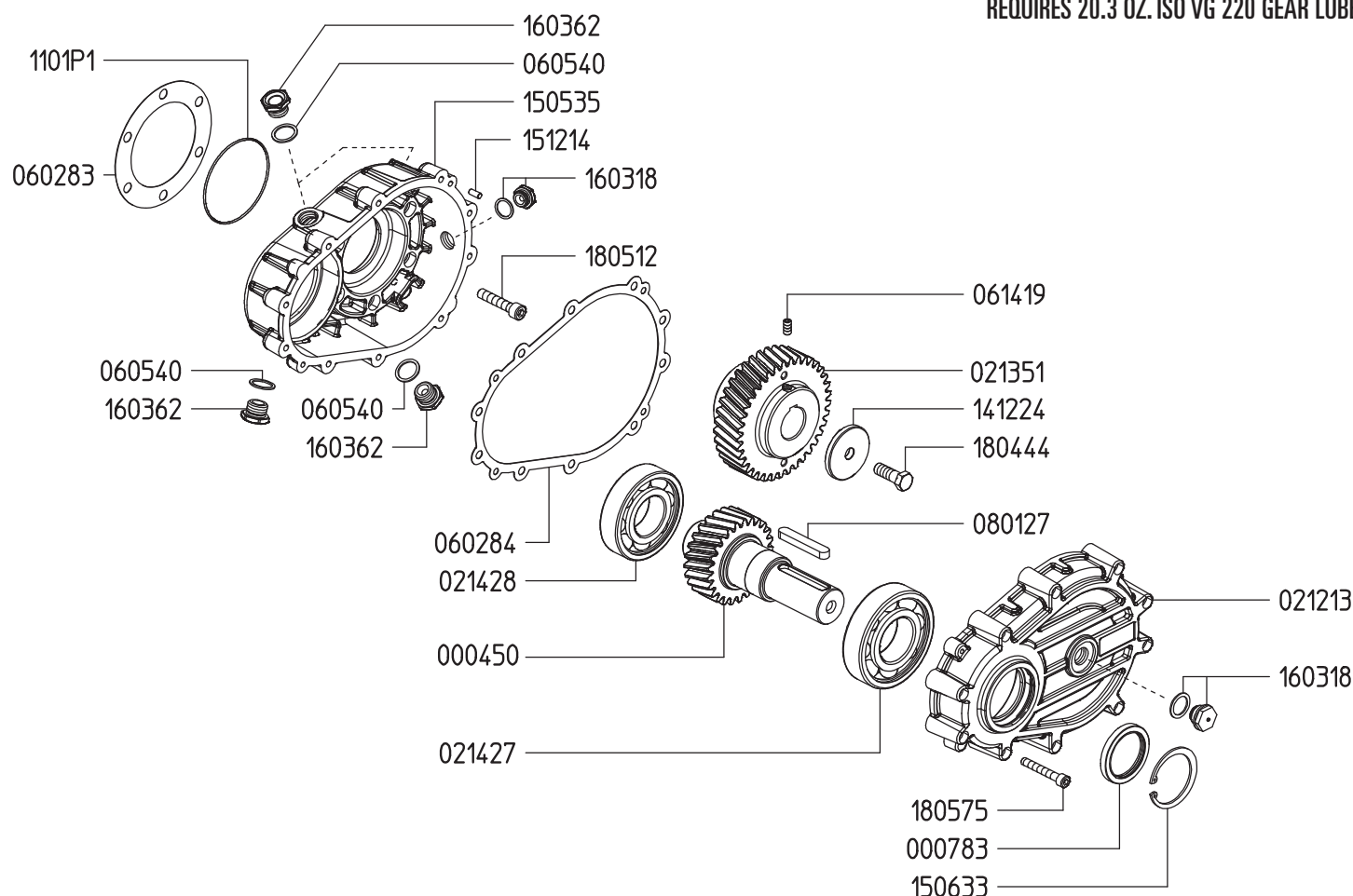


**GAS ENGINE 1.82:1 GEAR REDUCTION FOR
VXX-SERIES PLUNGER PUMPS
on up to 75 HP GAS ENGINES
40mm SOLID KEYED SHAFT
REQUIRES 20.3 OZ. ISO VG 220 GEAR LUBE**



Revised 9-15-2025

Part #	Description	Qty	Part #	Description	Qty
0004.50	GEAR SHAFT "RV 118" D40	1	1101.P1	O-RING D91.70	1
0007.83	OIL SEAL D50	1	1412.24	WASHER D60	1
0212.13	GEAR REDUCER COVER	1	1505.35	GEAR REDUCER BODY	1
0213.51	GEAR "RV 118" D40	1	1506.33	SNAP RING D65	1
0214.27	BALL BEARING D50	1	1512.14	PIN D6.0X14	2
0214.28	BALL BEARING D45	1	1603.18	OIL PLUG G1/2 + GASKET	2
0602.83	GASKET "RV 115/118/122"	1	1603.62	PLUG G1/2	3
0602.84	GASKET "RV 115/118/122"	1	1804.44	HEX SCREW M12X35	1
0605.40	GASKET D21.5	3	1805.12	ALLEN SCREW M10X50	6
0614.19	SET SCREW M8X16	1	1805.75	ALLEN SCREW M8X55	10
0801.27	KEY A12X8X70	1			