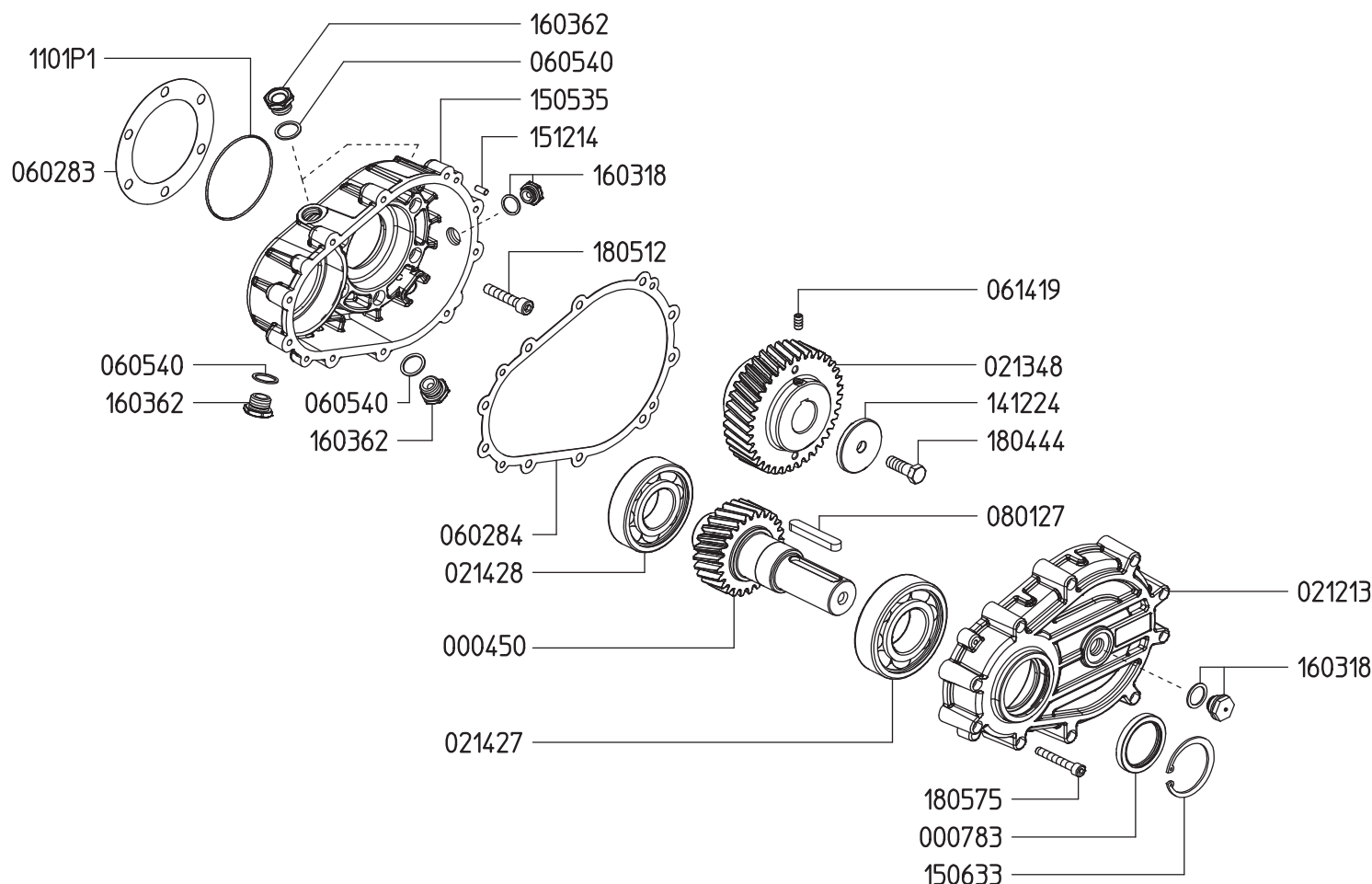


**GAS ENGINE 1.82:1 GEAR REDUCTION FOR
 PENTA/VX/VH/VY-SERIES PLUNGER PUMPS
 on up to 60 HP GAS ENGINES
 40mm SOLID KEYED SHAFT
 REQUIRES 20.3 OZ. ISO VG 220 GEAR LUBE**



Revised 9-15-2025

Part #	Description	Qty
0004.50	GEAR SHAFT "RV 118" D40	1
0007.83	OIL SEAL D50	1
0212.13	GEAR REDUCER COVER	1
0213.48	GEAR "RV 118" D35	1
0214.27	BALL BEARING D50	1
0214.28	BALL BEARING D45	1
0602.83	GASKET "RV 115/118/122"	1
0602.84	GASKET "RV 115/118/122"	1
0605.40	GASKET D21.5	3
0614.19	SET SCREW M8X16	1
0801.27	KEY A12X8X70	1

Part #	Description	Qty
1101.P1	O-RING D91.70	1
1412.24	WASHER D60	1
1505.35	GEAR REDUCER BODY	1
1506.33	SNAP RING D65	1
1512.14	PIN D6.0X14	2
1603.18	OIL PLUG G1/2 + GASKET	2
1603.62	PLUG G1/2	3
1804.44	HEX SCREW M12X35	1
1805.12	ALLEN SCREW M10X50	6
1805.75	ALLEN SCREW M8X55	10