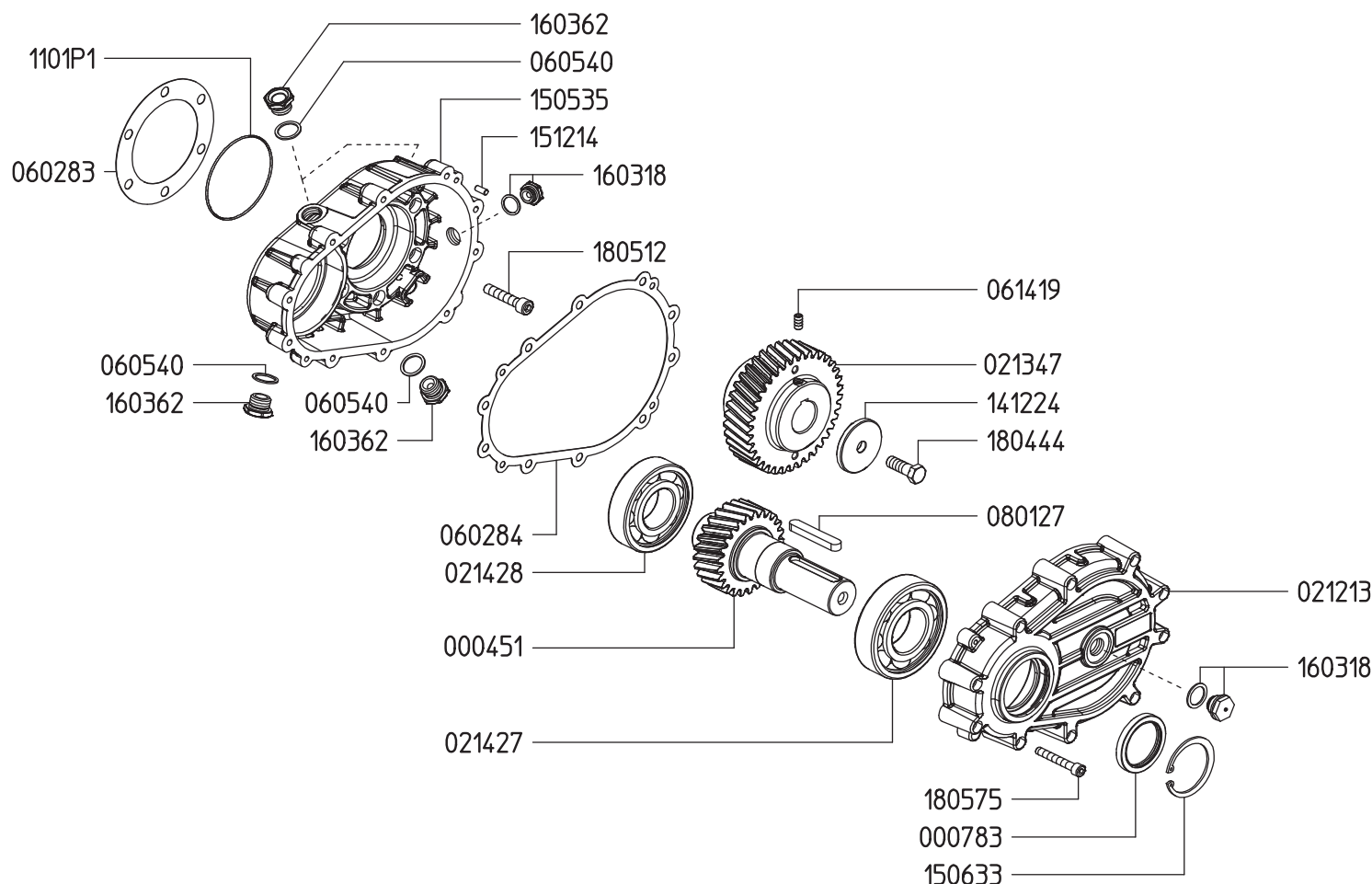


**GAS ENGINE 1.48:1 GEAR REDUCTION FOR
 PENTA/VX/VH/VY-SERIES PLUNGER PUMPS
 on up to 60 HP GAS ENGINES
 40mm SOLID KEYED SHAFT
 REQUIRES 20.3 OZ. ISO VG 220 GEAR LUBE**



Revised 9-15-2025

Part #	Description	Qty
0004.51	GEAR SHAFT "RV 115" D40	1
0007.83	OIL SEAL D50	1
0212.13	REDUCER COVER "RV 115/118 122"	1
0213.47	GEAR "RV 115" D35	1
0214.27	BALL BEARING D50	1
0214.28	BALL BEARING D45	1
0602.83	GASKET "RV 115/118/122"	1
0602.84	GASKET "RV 115/118/122"	1
0605.40	GASKET D21.5	3
0614.19	SET SCREW M8X16 UNI5929	1
0801.27	KEY A12X8X70 UNI6604-A	1

Part #	Description	Qty
1101.P1	O-RING D91.70 (RIF.2362)	1
1412.24	WASHER D60	1
1505.35	GEAR BODY "RV 115/118/122"	1
1506.33	SNAP RING D65	1
1512.14	PLUG D6.0X14 UNI-EN28734	1
1603.18	OIL PLUG G1/2 + GASKET	2
1603.62	PLUG G1/2	3
1804.44	HEX SCREW M12X35 UNI5739	1
1805.12	ALLEN SCREW M10X50 UNI5931	6
1805.75	ALLEN SCREW M8X55 UNI5931	10