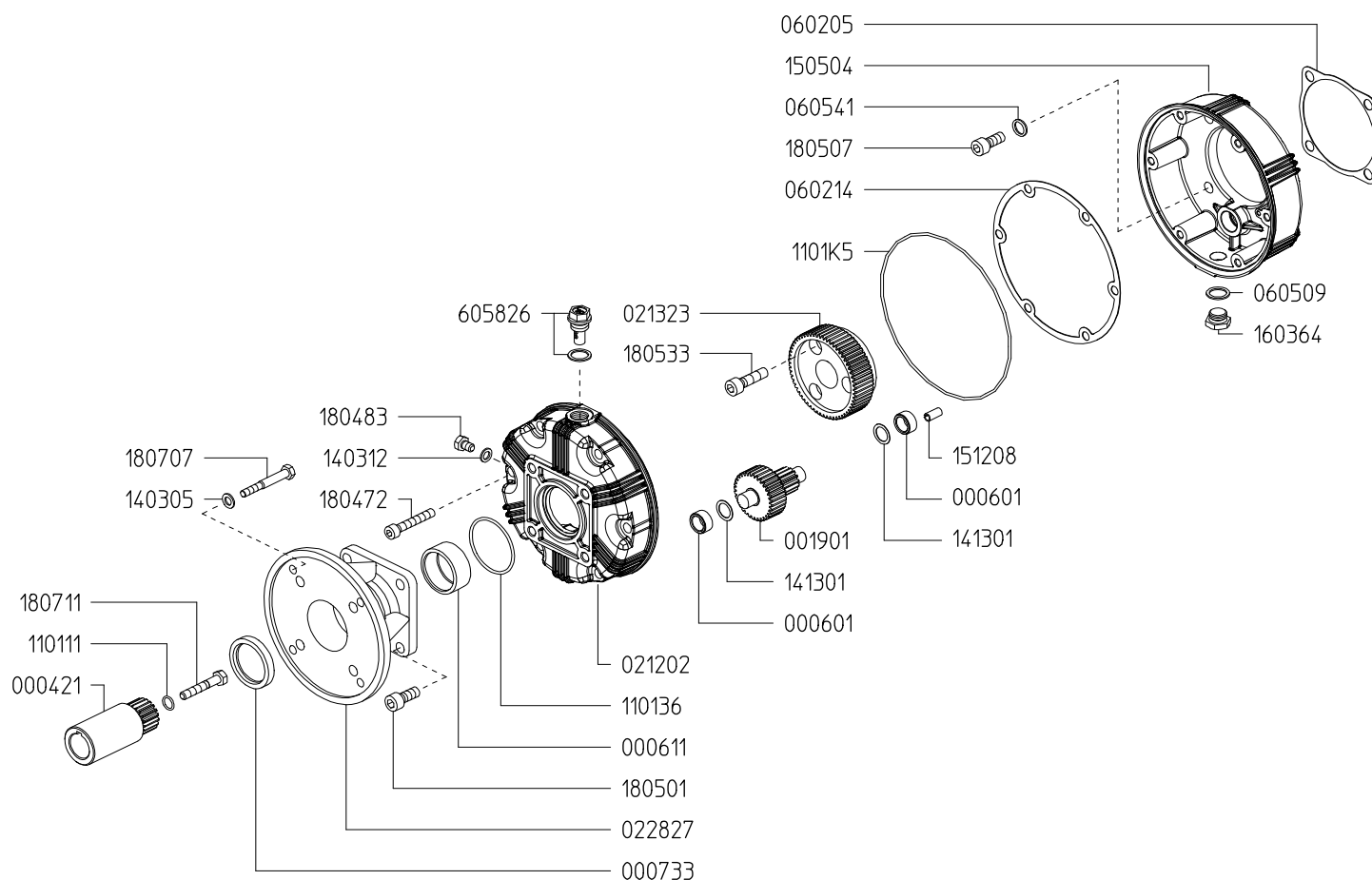


**GAS ENGINE GEAR REDUCTION FOR
 KAPPA-55/75, DELTA-75/100, ZETA-120 DIAPHRAGM PUMPS
 on GAS ENGINES with 1" x 3-31/64" SHAFTS
 REQUIRES 17.25 OZ. 90W GEAR LUBE**



Revised 1-20-2026

Part #	Description	Qty
0004.21	GEAR SHAFT "S164-1"	1
0006.01	BUSHING D15	2
0006.11	BUSHING D40	1
0007.33	OIL SEAL D40	1
0019.01	GEAR SHAFT "S164"	1
0212.02	REDUCER COVER "S164"	1
0213.23	RED. GEAR WHEEL Z=60 "S164"	1
0228.27	COUPLER "S164-VA"	1
0602.05	GASKET	1
0602.14	GASKET "S164"	1
0605.09	GASKET D17	1
0605.41	GASKET D10	4
1101.11	O-RING - GEAR SHAFT	1
1101.36	O-RING - BUSHING	1
1101.K5	O-RING - GEAR CASE	1

Part #	Description	Qty
1403.05	WASHER D8.4	4
1403.12	GASKET D8.5	1
1413.01	WASHER D15	2
1505.04	GEAR BODY "S164"	1
1512.08	PLUG D4X16	1
1603.64	PLUG G3/8	1
1804.72	HEX BOLT M8X50	6
1804.83	HEX BOLT M8X12	1
1805.01	ALLEN BOLT M10X25	4
1805.07	ALLEN BOLT M10X40	4
1805.33	ALLEN BOLT M10X35	3
1807.07	HEX BOLT 5/16-24X1" UNF	4
1807.11	HEX BOLT 5/16-20X2" UNF	1
6058.26	OIL PLUG G3/8	1