



Revised 11-15-2022

| Part # | Description | Qty |
|---------|-----------------------|-----|
| 0501.02 | Seal Retainer Flange | 1 |
| 1202.02 | Base Plate | 1 |
| 1202.47 | Base Plate with Notch | 1 |
| 1219.02 | PTO Safety shield | 1 |
| 1403.09 | Washer | 2 |

| Part # | Description | Qty |
|---------|-----------------------|-----|
| 1403.36 | Washer | 2 |
| 1804.06 | Hex Bolt | 4 |
| 1804.07 | Hex Bolt | 2 |
| 1805.04 | Allen Bolt | 3 |
| 7753.A6 | 1-3/8" Male PTO Shaft | 1 |

INSTALLATION INSTRUCTIONS

NOTE: USE BLUE THREADLOCKER OR EQUIVALENT ON ALL BOLTS.

1. Attach the shaft to the pump crankshaft using the (3) allen bolts (1805.04).
2. Bolt the NOTCHED base plate (1202.47) to the non-drive side of the pump with (2) hex bolts (1804.06).
3. Position seal retainer flange (0501.02) onto pump mounting flange and install remaining base plate (1202.02) to pump using (2) hex bolts (1804.06). Install PTO safety shield (1219.04) to face of seal retainer flange install remaining (2) hex bolts (1804.06) and (2) washers (1403.09) into seal retainer flange.
4. Pump and base assembly must be secured and aligned properly to prevent movement.

NOTE: Adequate protection must be provided in guarding around ALL moving parts, including belts, shafts, pulleys, and drive couplers.